

MANUFACTURING CENTER  
BASIC LIGHTS KS REGULAR SP  
BRAND CODE-6250 (STD)

CIGARETTE SPECIFICATION

EFFECTIVE DATE: 08/29/90  
STANDARD PRODUCTION

CIGARETTE LENGTH	:	84.0	MM	FTC TAR	:	11.0	MG/CIGT	10.0 - 12.0
TOBACCO ROD CIRCUM.	:	24.80	MM					
TOBACCO ROD LENGTH	:	57.0	MM					
FILTER LENGTH	:	27.0	MM					
TIPPING LENGTH	:	32.000	MM					
TOTAL R.T.D.	:	4.90	IN. H2O					
DILUTION TARGET	:	15.0 +/- 5.0 %	(12-209-E)					
		20.0 +/- 5.0 %	(12-209-D)					

TIPPING PAPER /USE UP: 64MM X 3200M CK/WHT SGL EC-436 12-209-D LASER PERF.  
/ REPLACE WITH : 64MM X 3200M CK/WHT SGL EC-436 12-209-E LASER PERF.

GLUE ROLLER/  
TIPPING INFORMATION : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -  
: BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE  
24.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : FULLER WB-3924-EL PVA 61-458-A  
: NATIONAL 32-2013 (FORMERLY 72-2782) PVA 62-069-A  
: NATIONAL 72-4950(32-2014)(HK 10 ONLY)PVA 62-068-A  
: NATIONAL 32-1979 PVA 61-216-A  
: FULLER XR5206 (PROTOS 100) PVA 61-023-A

SEAM ADHESIVE : FULLER WB-39020 PVA 61-444-A  
: FULLER 3921L PVA 61-040-A

STD. FILLER - PACK O.V.: ABAA1 - 12.80% BASIC REGULAR SP  
\*\*\* NO CURRENT REQUIREMENTS FOR TROPICAL PRODUCTION \*\*\*

CIGARETTE PAPER : 27.00MM X 6500M 22CU/0.6% (KC 100% WOOD) 10-312-A

INK : \*INK FOR PRINT DIE AND EXPORT OVERPRINTS\*  
: MARLBORO BLACK #37077(HK 9/HK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

REASON FOR CHANGE : TPG PAPER PRESSURE DROP CHGD FROM 7.5CBM (12-209-D)  
: TO 10.0CBM (12-209-E) ON A USE UP & REPLACE BASIS.  
: DILUTION TARGET CHGD FROM 20% TO 15%. CHANGES MADE  
: TO INCREASE TAR DEL. NO WEIGHT CHANGE, OR TO MEET

PREPARED BY : ALLYSON M. MITBURN PRINTING DATE : 8/29/90  
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APPROVED BY: J E Bichut SUPERSEDED SPECIFICATION FOR SALES: 7/1/90

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